

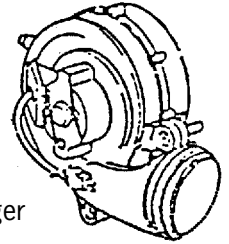
**Engine Compartment Heater Blower**

Vehicle Type: **911 Carrera 2 and 4 (964)**

Model Year: **As of 1989 (K) through 1994 (R)**

Concern: Engine compartment heater blower, spare part information.

Information: The engine compartment heater blower, part number, 964 624 328 00, for the above-mentioned vehicle types is no longer available as a replacement part. If a replacement part is required use, part number, 993 624 328 01.



The spacer bushings for the new heater blower are approximately **6.0 mm** longer than the former version.

For the first time installation of the new heater blower in vehicle types 911 Carrera 2/4 (964), the spacer bushings must be shortened.

- Procedure:
- Mount new heater blower upside down in shop vise.  
**Caution: Secure heater blower lightly; the housing is made of plastic.**
  - Mark the spacer bushings to the required length of **29.0 ± 0.5 mm**. Compare with the old blower housing bushing lengths.
  - Using an appropriate tool, cut both spacer bushings at the markings. Counterhold the spacer with suitable pliers.  
**Caution: Use proper eye protection if working with an air saw. Follow the saw tool safety procedures as recommended by the manufacturer.**
  - Check spacer bushings for straight cut; correct with a file if necessary. Chamfer all sharp edges.
  - Install the new heater blower motor.

Parts Information: New heater blower, part number, 993 624 328 01.

Repair Times: **30 T.U.**

Labor Operation: **80 18 49 00** Includes heater blower rework.

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